

## Technical Datasheet AF-HT (Non-Metallic)

### Compressed Non-Asbestos Fibre (CNAF) Gasket Sheet



#### Material Composition

Aramid Fibres, Mineral Fibres. (Binders: NBR)

#### Application

High-performance oil-resistant gasket material with excellent thermal and chemical stability. Ideal for compressors, engines, pipelines, and pumps.

#### Color

Dark Green (other color upon request)

#### Compliance

BS7531 Grade X

ASTM F 104 Line call out: F 712911 E12 A9 B5 M5

#### Standard Dimensions of Sheets

1000 X 1000 mm, 1000 X 1500 mm, 1500 X 1500 mm, 1500 X 2000 mm, 1500 X 2250 mm, 1500 X 3000 mm, 1500 X 4500 mm, 2000 X 2000 mm, 2000 X 3000 mm

#### Available Thickness

0.25mm to 6.00mm

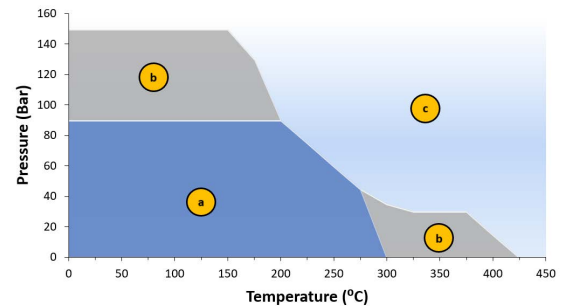
#### Operating Condition

Max. Peak Temperature : 425 °C  
Max. Operating Temperature : 300 °C  
Max. Peak Pressure : 150 bar  
Max. Continuous Temp. with steam : 250 °C

#### Typical Physical Properties Applicable for Thickness 1.50mm

Typical Properties	Test Method	Typical Value	Unit
Density	ASTM F 1315	1.70 – 2.00	g/cm <sup>3</sup>
Tensile Strength	ASTM F 152	14.0 (Min.)	N/mm <sup>2</sup>
Compressibility	ASTM F 36J	6 – 12	%
Recovery	ASTM F 36J	50 (Min.)	%
Stress Relaxation (175 °C)	BS 7531	22 (Min.)	N/mm <sup>2</sup>
Gas Permeability	BS 7531	≤ 1.0	ml/min
Ignition Loss	ASTM F 495	≤ 32.0	%
ASTM Oil No. 3/IRM 903 (5h, 150 °C)			
Thickness Increase	ASTM F 146	≤ 8.0	%
Weight Increase	ASTM F 146	≤ 10.0	%
ASTM Fuel B (5h, 23 °C)			
Thickness Increase	ASTM F 146	≤ 7.0	%
Weight Increase	ASTM F 146	≤ 10.0	%
Water (5h, 100 °C)			
Thickness Increase	ASTM F 146	≤ 7.0	%
Weight Increase	ASTM F 146	≤ 10.0	%

#### Operating Parameters



#### Guidelines for application

**Area a:** General suitability - Under common installation practices and chemical compatibility.

**Area b:** Conditional suitability - Technical consultation is recommended.

**Area c:** Limited suitability - Technical consultation is mandatory

\*Size Tolerance: ± 10% | Thickness Tolerance: 0.10mm for <1.00mm & 10% for >1.00mm

All technical data and information are derived from years of industry experience in the production and application of sealing materials. The content is for reference purposes only and does not imply any form of warranty or guarantee. This edition supersedes earlier publications and is subject to revisions without prior notice.